



Production Worker- ALL SHIFTS

Merit Technologies Worldwide - Canton, MI

****Seeking candidates for 1st, 2nd and 3rd shifts****

We are looking for:

Laser Operators

- Set up and operate the laser cutting machines to produce parts in conjunction with customer quality requirements and company philosophies.
- Use safe work habits.
- Perform production operations following general instructions and according to established shop practices.
- Monitor machine operations to determine whether adjustments are necessary.
- Check work pieces to ensure that surfaces and dimensions meet specifications.
- Remove finished work pieces from machines and places them in boxes or on racks.
- File or finish surfaces of work pieces, using prescribed hand tools.
- Detect faulty operation of equipment or defective materials and notify supervisors.
- Perform basic maintenance, such as cleaning and lubricating machine parts.
- Adhere to company policies, work instructions and procedures.
- Maintain work area in a clean, safe and orderly condition.
- Wear all personal protective equipment as required.

Hot Stamp Operators

- Set up and operate equipment to harden, anneal and heat-treat metal parts.
- Start the equipment, monitor their operations, and record operational data.
- Read work orders and production schedules to determine specifications, such as materials to be used, locations of cutting lines, dimensions and tolerances, furnace temperatures and heat cycle requirements.
- Inspect completed parts to verify conformance to specifications, using micrometers, gauges, calipers, etc.
- Test and adjust machine speeds and actions, according to product specifications, and using gauges and hand tools.
- Observe flow and unload/stock parts into containers.
- Clean and lubricate machines.
- Correctly identifies and handles non-conforming products.
- Correctly handles scrap during and after production.
- Correctly handles finished products and corresponding documentation.
- Keep work area clean and well organized in a 5S manner.
- Comply with all safety programs especially those related to production such as press guarding, lock/out personal protective equipment, fire and electrical safety, and hearing conservation.
- Demonstrate continuous effort to improve operations, decrease turnaround times, streamline work process, and work cooperatively and jointly to provide quality seamless customer service.
- May assist in the training of other employees as indicated.

Material Handlers

- Operate forklift to transport a variety of parts and materials from one department to another, or from one work station to
- Ensure that loads are stacked properly for safe transportation, pick up load - holding load as closely to the ground as conditions permit - and position load safely and carefully at designated drop-off Check oil level, battery, and make other routine checks of vehicle daily. Change tanks of propane gas as required. Report any equipment malfunctions to the supervisor.
- Perform other duties as assigned, including pulling and stocking parts, stock control, preparation for new work, dumping scrap, transporting dies, loading coils, removing unnecessary items from floor,
- Position forks, lifting platform, or other lifting device under, over, or around loaded pallets, skids, boxes, products, or materials or hook tow trucks to trailer hitch, and transport load to designated Maintain work area in a clean, safe and orderly condition.
- Wear all personal protective equipment as required.
- Demonstrate continuous effort to improve operations, decrease turnaround times, streamline work process, and work cooperatively and jointly to provide quality seamless

****Also seeking Welding/Assembly Workers as well****

Job Type: Full-time

Required education:

- High school or equivalent

Required experience:

- Hi-Lo/Forklift: 1 year
- Operating Presses: 1 year
- Welding: 1 year
- Manufacturing: 1 year

Required license or certification:

- Driver's License